

Worktops, splashbacks
and upstands exclusively
manufactured by

BB
BUSHBOARD



BB **encore**

contemporary chic

love solid surfacing

At Bushboard we love the business of worksurfaces. We're passionate about shaping our portfolio to satisfy your design aspirations with products and materials that reflect the very latest interior trends.

Our colour palette in solid surfacing is an exercise in quality and style. Fine particles blend magically in the fashionably neutral colour palette. Even more luxurious looks are made possible with metallic designs that will grace any kitchen setting. Sleek and seamless, Encore is cool to the touch and beautifully enticing to the eye – yet is uncompromisingly tough when your kitchen demands it.

Encore is a fusion of the traditional with the contemporary. We've drawn on our long heritage in laminate worktop manufacturing and applied the best engineering technology to the modern material of solid surfacing. This means Encore is made with the same pride and precision that we take over any of our products, giving you a superior construction with lasting performance and durability. It comes with our usual guarantee so you can choose it with absolute confidence.

Encore worksurfaces will bring distinction to your kitchen. Allowing you to enjoy them for a very, very long time.

Front cover:
Black Sparkle
worksurface



Black Sparkle worksurface
with radius end



Caramel Sparkle worksurface with slab end and straight drainer grooves. Shown with a Deca 150 sink.

desirable and luxurious

Run your fingers along the silky smooth surface and you will appreciate the seamless beauty that only solid surfacing can achieve. Let your eye take in the subtle metallic particles that delicately catch the light and give the material a truly stunning appeal.

This is the feeling of sheer luxury. Cool. Sophisticated. And uncompromisingly elegant in any kitchen setting.







perfect sink space

With Encore you have real design freedom to create your perfect sink space.

The material works beautifully with undermount sinks offering the visual appeal of simple, free-flowing lines. You will realise just how sleek solid surfacing can be.

We offer an extensive choice of undermounts in both stainless steel and composite granite to suit your practical needs and your individual style.

Lava upstand and worksurface with shaped drainer grooves. Shown with a Fiji 150 sink in Polar White.

form and function

Encore excels in form and function around the sink area.

Durable and easy to clean, Encore is a superbly practical material that can cope with even the hardest-working sinks. A simple wipe down is all you need. Precision machining of drainer grooves in a choice of linear or shaped styles enhances both the functionality and aesthetics.

Beautiful to look at. And a delight to work with.

Chocolate Sparkle upstand and
worksurface with straight drainer
grooves. Shown with a Deca 100 sink.



be individual

Be as individual as you want to be. Encore offers the flexibility for shaped corners, bringing style and movement to your kitchen design. The gentle curve is a pleasing feature that works beautifully with traditional and contemporary furniture styles. Perfect for finishing off a simple run of furniture or creating a stunning oval shaped island unit.



Calico worksurface with radius end and upstand.



designer detail

For up-scale designer looks, go for a slab end in solid surfacing. The continuation of the material on the end of a furniture run or island unit will give your kitchen a distinctive contemporary feel.

Glacier worksurface with slab end and straight drainer grooves. Shown with a Deca 150 sink.



Glacier worksurface
and upstand



easy working, easy living

The simple beauty of Encore lies in the seamless flow of the material, especially around joints, corners and edges. The standard ready-made worktops are finished on the short edges as well as the long front edge. Breakfast bars are edged on all four sides integrating a contemporary square end as well as a classic bow to make a real design statement. Encore comes with a semi-matt surface which is a real pleasure to live with.



Calico work surface
and upstand



Anthracite breakfast bar

beyond the worksurface

Our breakfast bars come with a gently curved end. Why not use one to create an island unit for some stylish open-plan living and dining?



finishing touches

More than just a worksurface, Encore gives you superb design scope. Add a matching upstand, splashback or hob panel to really appreciate the sleek beauty of this ever-so-versatile material.

Pearl Grey upstand and worksurface with straight drainer grooves. Shown with Fiji 100 sink in Stone Grey.



tough and beautiful

Beautifully practical. Incredibly tough. The hard, non-porous material gives you a lovely hygienic and easy to clean surface. It copes easily with every day wear and tear, even in the busiest of kitchens. It's also resistant to common kitchen spills and very high temperatures, although it's always wise to use a pan stand or trivet. Better than that, solid surfacing has the unique advantage of being repairable. So your Encore surface will be as pristine as ever, year after year.

Flint worksurface

made to last



Quality

Manufacturing with the finest materials is what gives Bushboard Encore worksurfaces their signature quality. While beautiful and stylish to look at, they are also constructed to cope with the wear and tear of everyday living.

Encore features a thicker than average 5mm surface layer that delivers premium performance and surface appearance. The compression moulded reinforced acrylic gives it some extremely high performance characteristics, unique to Encore against comparative materials.

Testing by FIRA (the Furniture Industry Research Association) shows that Encore can tolerate heat in excess of 240°C, however we do recommend the use of protective pads when placing hot pans or casserole dishes on your worksurface. It is also five times more impact resistant than most solid surface products, so can cope with the demands of the busiest kitchen. Independently tested to BS/EN438, your Encore worksurface is designed to withstand knocks, abrasions, chemicals, cigarette burns, steam, stains from juice, tea, wine or coffee. Another significant benefit of the material is that scratches can be polished out to renew your worksurface back to its original condition when installed.

Your Encore worksurface is constructed with a 5mm solid surface applied to environmentally preferred* high-density particleboard, specially selected for its strength and stability. Its homogenous construction generates excellent machining capability for sink cut-outs, integrated drainers and mitre joints.

* See full details under 'made by Bushboard'

10 year Guarantee

Your Encore worksurface has a 10 year guarantee. Bushboard will make good by repair and/or replacement (at its discretion) any Encore product of its manufacture which can be shown to have failed by reason of defects in its manufacture, subject to fair wear and tear, provided the product has been installed and used in accordance with the manufacturer's instructions and that the products are used for their intended purpose / application. Proof of date and place of purchase required. This guarantee is in addition to your statutory rights as a consumer and does not affect your rights in any way.

Easy installation

Encore really does re-interpret solid surfacing for today's kitchens. By applying our knowledge and expertise in worktop manufacturing, we have developed a product requiring very similar installation techniques as for conventional laminate worksurfaces.

To reduce installation time, Encore 4.1m worksurfaces are supplied with factory-finished edges on the two short sides and the long front edge. The 2m worksurface is edged on one long edge. Breakfast bars are edged on all four sides combining a square and curved end. All worksurfaces are sealed on the underside with high-pressure laminate. Additional edging strip is also available.

The surface is pre-sanded to a 320 grit finish which will be further polished on site by your installer to give a lovely semi-matt appearance. Maintaining this finish will require a periodic



application of BB Complete Worktop Cleaner & Polish which is supplied with our installation kit. Our consumer After Care Kit can also be ordered from our website.

Corner joints are the real strength of Encore. The finished joint is inconspicuous and very, very hygienic. You'll even forget it's there! Simply follow our comprehensive installation guidelines which are supplied with every Encore worksurface and further copies are available on the website or from our Customer Service Team. They must be read prior to commencing any installation. Bushboard offers free training courses weekly for installers so that you are guaranteed a first-class finish.

Care & Maintenance

Easy maintenance, not high maintenance – that's a special feature of your Encore worksurface. Because we all know how precious our leisure time is.

In general day-to-day usage, keeping your surface as good as new requires little more than normal cleaning with a mild detergent and water. Then rinse with clean water and buff gently dry. Lovely. For full details refer to our After Care leaflet provided with every Encore worktop and our Care & Maintenance Kit.

Your Encore worksurface is developed to cope with every day wear and tear from crockery and utensils. And while it is highly impact and heat resistant, your worksurface can become damaged if mistreated, so we recommend some sensible measures like placing hot pans or casserole dishes on protective mats, mopping up spills quickly and not chopping

directly onto it.

Minor scratches can be removed by using the Scotch-Brite pad provided in our care and maintenance kit. In the unlikely event of more significant damage, we suggest using an Encore installer who is trained to repair and refinish your surfaces.

Left:
Glacier worksurface and upstand

Right:
Anthracite upstand and worksurface with shaped drainer grooves. Shown with a Rangemaster UB3515.

BB encore



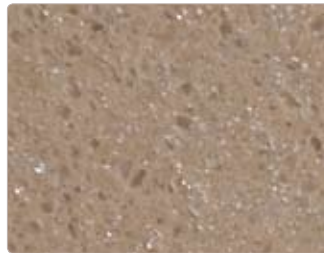
Black Sparkle

NEW



Chocolate Sparkle

NEW

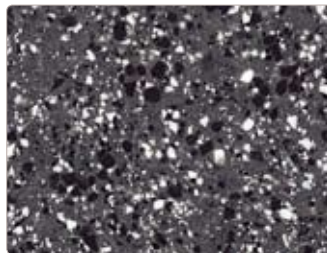


Caramel Sparkle

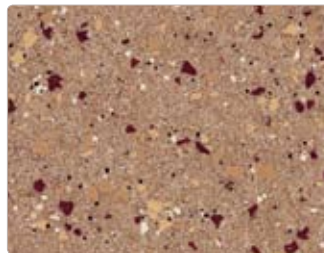
NEW



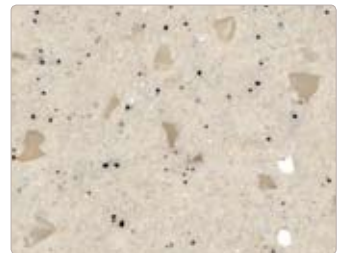
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Storm



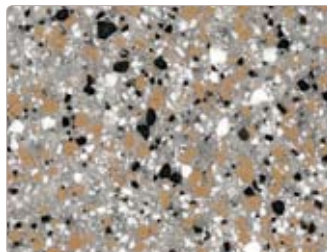
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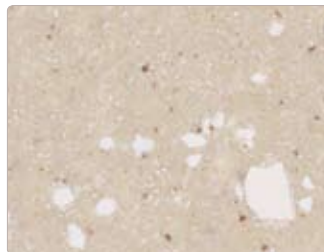
Pearl Grey



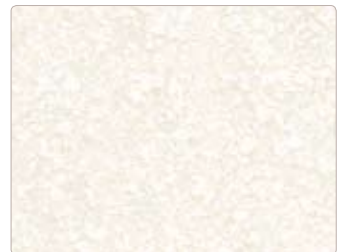
Flint



Lava



Calico



Glacier

Worksurfaces

4100 x 650 x 44mm edged 3 sides

2020 x 650 x 44mm edges 1 long (Also used as 'slab end')

Breakfast bar

2400 x 900 x 44mm edged on 4 sides, supplied one square and one bowed end.

Edging strip

1350 x 45 x 5mm - 8 standard decors

2400 x 45 x 5mm - 8 standard decors

1000 x 47 x 1.7mm - 3 sparkle decors

Radius Edging strip

1000 x 47 x 1.7mm - all 11 decors

Upstand

3600 x 100 x 12mm

Midway splashback

4100 x 650 x 5mm

Hob panel

1200 x 1200 x 5mm

Installation

please refer to the opposite page for a full list of installation materials required.

shape your perfect kitchen

Our Encore range offers a comprehensive choice of components, sink styles, installation materials and after care products.

Installation & materials

Encore is not a DIY product and should always be fitted by an experienced installer. Not all solid surface products are the same and so to guarantee a professional finish, we recommend that the installer has attended one of our training courses on Encore. Please ask your kitchen retailer about this.

Every installation requires:

1 x installation kit.

1 x 50ml cartridge of Encore colour-matched adhesive which is sufficient for 2 joints, 2 end caps or 1 of each.

An undermount sink installation also requires:

1 x re-usable sink and drainer jig to suit your chosen design

1 x unique Encore undermount sink clip pack

1 x 290ml cartridge of BB Complete adhesive. This is specially designed for undermounting sinks, as well as seaming upstands and splashbacks. (For jointing and end capping use Encore colour-matched adhesive.)



Black Sparkle
jet black

Anthracite
jet black

Pearl Grey
ash grey

Calico
ivory

Chocolate Sparkle
chocolate

Storm
basalt grey

Flint
basalt grey

Glacier
ice white

Caramel Sparkle
mushroom

Cinamon
mushroom

Lava
pewter grey

And a radius end also requires:

1 x radius jig suitable for 230mm, 300mm and 400mm radii

Comprehensive information for all necessary tools and materials required, along with full installation instructions are available from our website or Customer Service Team. Your installer must read these prior to installation.

Undermount sinks

The following sink styles are available:

Astracast	Echo D1	1½ bowl
	Echo S1	Single bowl
	Opal S3	1½ bowl
Blanco	Supreme 533U	1½ bowl
Carron Phoenix	Deca/Tetra 100	Single bowl
	Deca/Tetra 150	1½ bowl
	Fiji 100 Granite	Single bowl
	Fiji 150 Granite	1½ bowl
	Lavella LV150U	1½ bowl
	Lavella LV100U	Single bowl
Franke	ARX 110 35	Single bowl
	ARX160	1½ bowl
Pyramis	100091430	1½ bowl
Rangemaster	UB3515	1½ bowl
Reginox	RF302S	1½ bowl

All sinks and taps in this brochure were kindly supplied by Carron Phoenix.

After care kit

To maintain the beauty of your Encore worksurface long after installation, please use our After Care Kit. The kit includes our BB Complete Worktop Cleaner & Polish, a selection of pads and cloths along with a helpful care booklet.

made by Bushboard

Bushboard is the UK's largest independent manufacturer of worksurfaces. With a manufacturing history dating from the 1930's and more than 20 years experience in the production of premium worksurfaces, we are confident about the quality and the style statement our products can make to your home. Continual investment, combined with a real passion for our business, means we use the latest technologies and manufacturing techniques to keep our products at the forefront of our industry. So confident are we about their superior quality, that every worksurface produced by us carries a guarantee.

We have an exemplary record in Health & Safety. Over the last two decades we have received consistent recognition from the industry-recognised RoSPA (Royal Society for the Prevention of Accidents) and BSC (British Safety Council) gaining many awards in the process.

We also take our environmental responsibilities very seriously. In the kitchen industry, we are proactive in encouraging smarter use of 2m and 4.1m worksurfaces to try and reduce over-specification of product when shorter lengths will do the job. It means less off-cuts and waste having to go to landfill. We have reduced our landfill from 2400 tonnes in 2006 to less than 300 tonnes in 2008.

As a large consumer of chipboard, we ensure that all our material carries the PEFC or FSC certification, guaranteeing that it comes from properly environmentally managed and sustainable sources. We have also achieved independent accreditation to provide surety for 'chain of custody'.



PEFC/16-37-247





free sample service

Encore worksurfaces will add contemporary chic to your kitchen. To help you with your choice, we have a dedicated Customer Service Team to give you all the friendly help and advice you need.

They can send you a brochure and 75mm square samples of the designs you are considering. We also offer advice on installing and looking after your Encore worksurface and our care and maintenance leaflet is available by post, email or on our website.

The Encore range is on display at retailers nationwide and visiting one of them is often the best way to make your final decision. The team can advise which retailers are nearest to you.

All brochures and samples are available free of charge by contacting:

tel: 01933 232 242

fax: 01933 232 286

email: samples@bushboard.co.uk

www.bushboard.co.uk

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The company reserves the right to change specifications at any time, without notice. Every effort has been made to achieve faithful representations of our products in this brochure, but due to printing limitations we recommend that samples of actual material are requested before purchasing.



Above top:
Anthracite worksurface

Above:
Pearl Grey worksurface

Back cover:
Storm worksurface



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